

Figure 7

12. Slide the ferrule in the direction of the alignment adapters in such a way that the braid and foil are clamped between the spring bushing and the inner wall of the ferrule, until *NO* gap is visible.

13. Push the cable assembly with the alignment adapters into the cable plug assembly. A clear snap will be heard when all components fit in the correct position.

14. Assemble the dustcap by twisting the bayonet ring in the direction as shown in Figure 8.

15. Tighten the cable gland compression nut until sealing protrudes slightly over the compression nut (maximum torque 8 Nm) During this operation, clamp the hexagon of the cable gland to avoid damaging of the body of the cable assembly. Refer to Figure 8.

16. Twist the bayonet ring to secure the strain relief and dustcap.

### 3. REVISION SUMMARY

New release of 408-32062

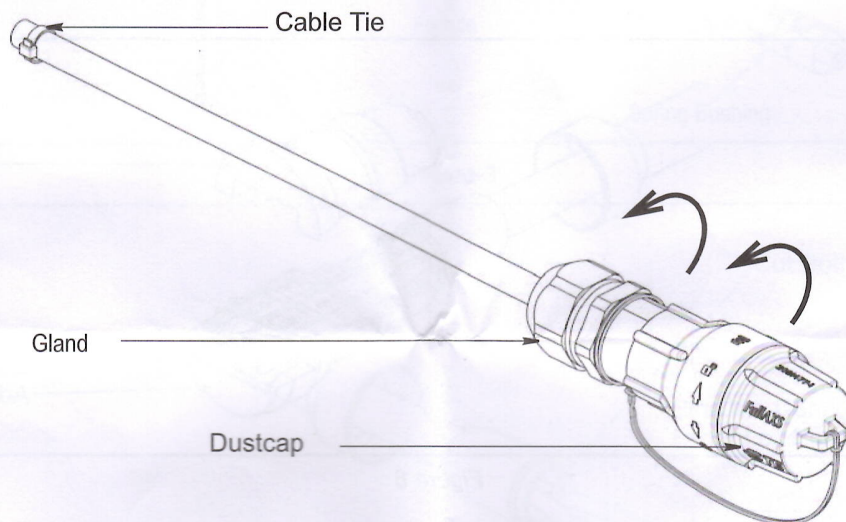


Figure 8