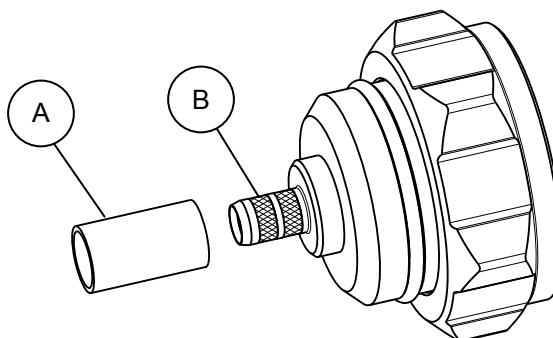


Assembly instruction Series 716 0000232032



Connector type:	11_716-50-4-4	Inner conductor contact:	Plugged-in
Suitable cables:	S_04262_D -03	Outer conductor contact:	Crimped (Cavity C)

Parts list connector:



Assembly steps:

Picture	Process	Feature / Check	Tools required
	Slide ferrule A onto cable. Prepare cable according to diagram	Do not damage braid, dielectric and inner conductor of cable.	Stanley blade scissors
	Form tip of inner conductor to a 90° cone.		Tip trimmer W 264
	Splay out braid and insert cable in connector body B.	Ensure that braid lies above crimp neck.	
	Slide ferrule A over braid and crimp	Crimp as close to connector body B as possible	Crimp tool : Cavity C For large crimp tool and table press use insert 76 Z-0-4-1. For small crimp tool use insert 76 Z-0-4-51

The cable assembly of R.F. connectors can only be done by well trained assembly stuff and suitable assembly equipment. Huber+Suhr's skilled stuff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.

Revision	B
Date	31.01.06
Initiator	4779/JPE