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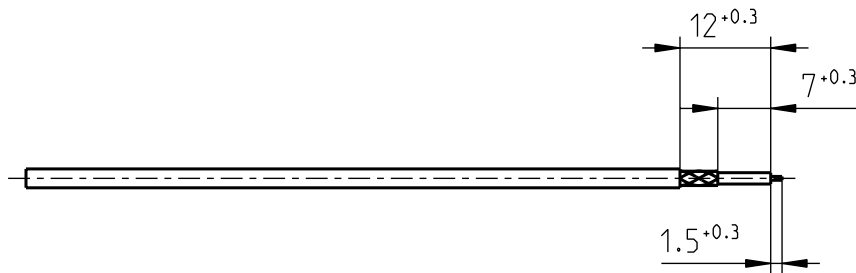
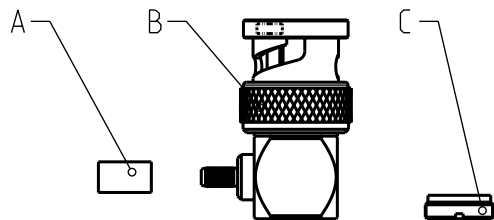
Formblatt: TCC-FB\_17\_PC-A4\_Montage-E  
Date: 15.06.2011 10:58:09  
Version: 1.2

Dimensions in mm

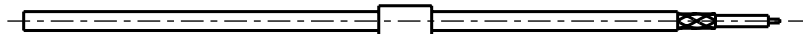
ISO-Projektion Methode E

Angle Connector  
for flexible Kabel

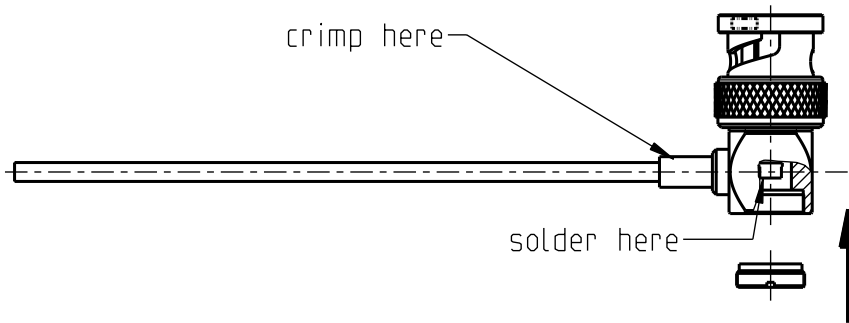
Cable entry:  
Center conductor: soldered  
Outer conductor crimped



1) Prepare the cable according to the diagram.



- 2) Slide crimping ferrule "A" onto the cable.
- 3) Splay out the braid.



- 4) Insert the prepared cable into connector body "C".  
Ensure that the braid covers the knurled connector end.
- 5) Slide crimping ferrule "A" over the braid up to the connector body and crimp as close to the connector body as possible \*).
- 6) Solder the center contact of the cable to the center pin.
- 7) Close the rear aperture of the connector body with cover "C"  
(Loosening torque 80 Ncm.).

\*) For the crimping die part-nr. please consult the relevant customer drawing.

				date	name	scale:	Tools:		
				drawn	23.05.2011	M_Wallner	1:1		
				check	23.05.2011	E_Schwangler	sheet:	Stripping tool	....
				appr.	23.05.2011	E_Schwangler	2/2	Crimp tool 11W 150-000	....
								....	....
								....	....
b00	11-0449	M_Wallner	23.05.2011	<b>Rosenberger</b> Hochfrequenztechnik 84526 Tittmoning Pro/ENGINEER				....	....
a00	03-0834	I_Schlager	21.01.2004					....	....
rev.	change-no	name	date					....	....