

Assembly instruction:

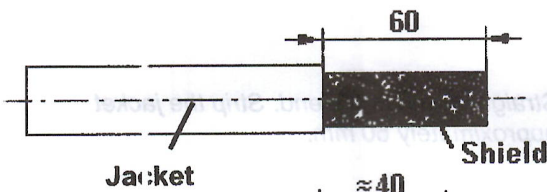
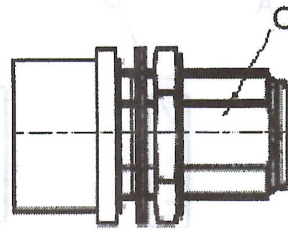
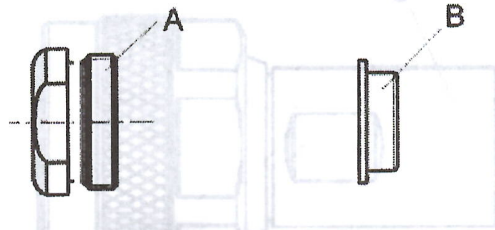
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Serie: N

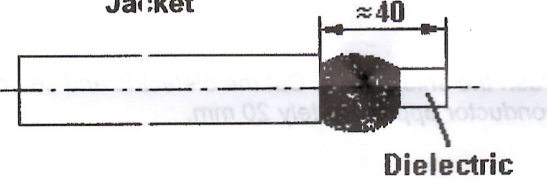
Connector for flexible cable

Cable entry:

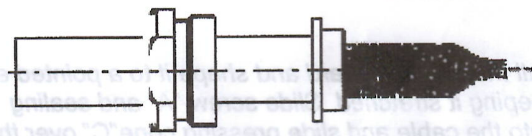
center conductor: plugged
outer conductor: clamped



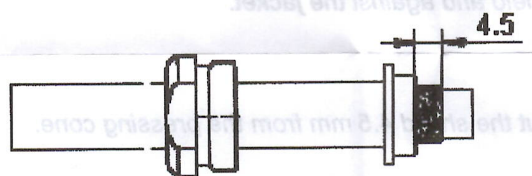
1) Straighten the cable end. Strip the jacket approximately 60 mm.



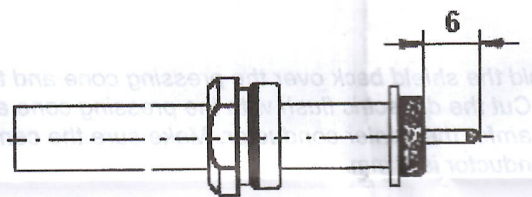
2) Push the shield back. Cut the dielectric and center conductor approximately 20 mm.



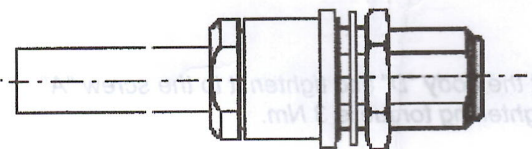
3) Pull the shield forward and shape it to a pointed end, keeping it stretched. Slide screw "A" onto the cable and slide pressing cone "B" over the shield and against the jacket.



4) Cut the shield 4.5 mm from the pressing cone.



5) Fold the shield back over the pressing cone and trim it. Cut the dielectric flush with the pressing cone and chamfer the center conductor. Make sure the center conductor is 6 mm.



6) Fit body "C" and tighten it to the screw "A". Tightening torque is 3 Nm.

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Formblatt: TCC_FB_28_03_2005 1.0

-METRIC-

ISO - Projektion
Methode: E

				Date	Name	Tools:	
				Drawn	01.12.05	A. Wallner	Stripping tool LTX 102 17
				Check.	05.10.06	<i>[Signature]</i>	Knife
				Appr.	05.10.06	<i>[Signature]</i>	Cutting pliers
				Dept.	TCC		Wrench 11 and 14 mm
c00	06-0665	Ro. Neuhauser	04.10.06	Rosenberger Hochfrequenztechnik 84526 Tittmoning			Flat file
b00	06-s281	A. Wallner	21.06.06				
a00	06-s265	A. Wallner	07.06.06				
200	06-m129	A. Wallner	10.05.06				
100	05-m337	A. Wallner	01.12.05				
Rev.	Change-no	Name	Date				M: