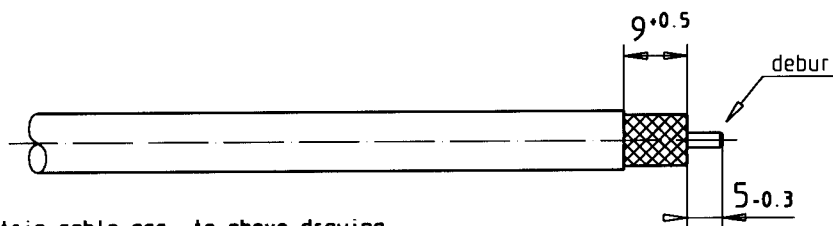
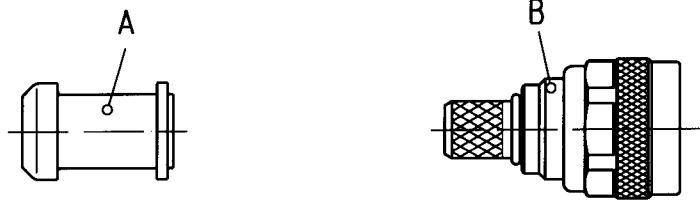


Assembly Instruction: 53 08

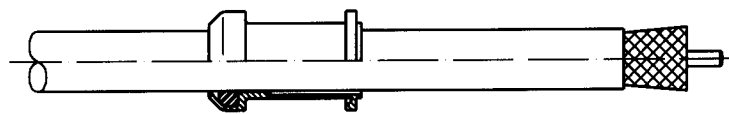
Serie: N

Straight plug 53 S 10C-1N1
for flexible cables

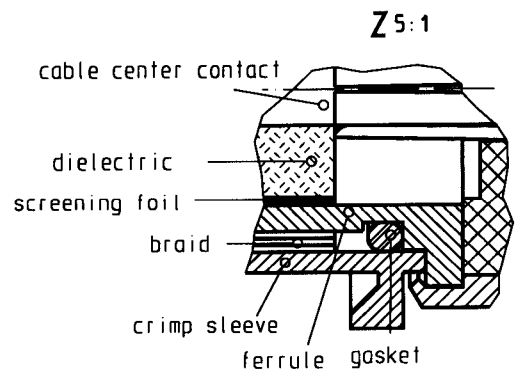
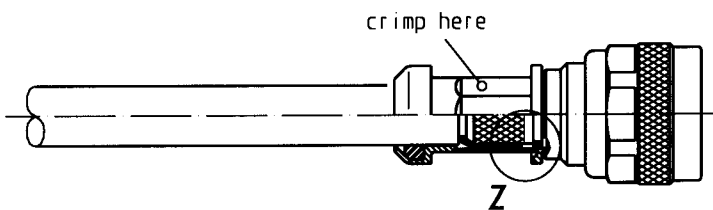
Cable entry:
center contact: plugged
outer contact: crimped



- 1) strip cable acc. to above drawing
- 2) debur cable center contact after cutting



- 3) slide crimping sleeve 'A' on the cable
- 4) spread the braid slightly



- 5) push the prepared cable end carefully into the connector body to the stop
 - screening foil to be inserted with the dielectric
 - braid shall coat the ferrule
- 6) push crimp sleeve over the braid with a turn until it is flush with the connector body, then crimp.

NOTE: the gasket must be completely covered by the crimp sleeve to make it water tight
- see detail 'Z'

*) for the part number of the crimp die set, please see the data sheet of the applicable connector.

Fuer diese technische Unterlage behalten wir uns alle Rechte vor. (DIN 34)

Rosenberger			
Hochfrequenztechnik 84526 Tiltmoning			
CAD			
c	Angleichung an neue Gen.	23.03.1999	Kra. J.
b	97-0315	28.08.1997	König
a	97-0083	26.02.1997	Kra. J.
01	Entwurf	06.11.1996	Kra. J.
Zust.	Aenderung	Datum	Name

Tools:	
stripping tool
crimp tool 11 W 150-000
.....
.....
.....