

Assembly Instruction:

28 B

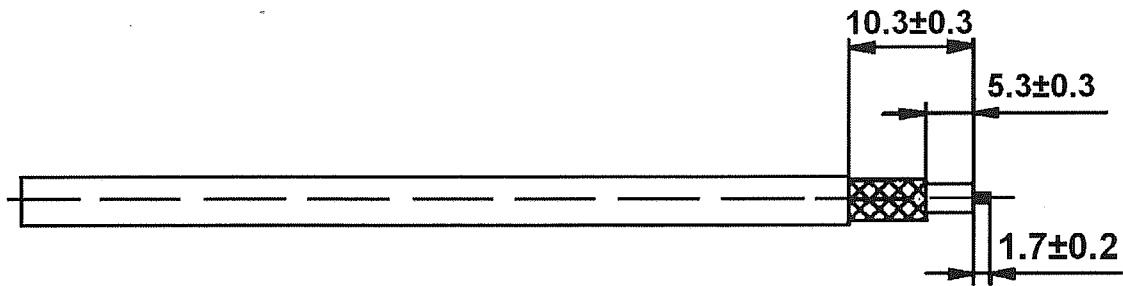
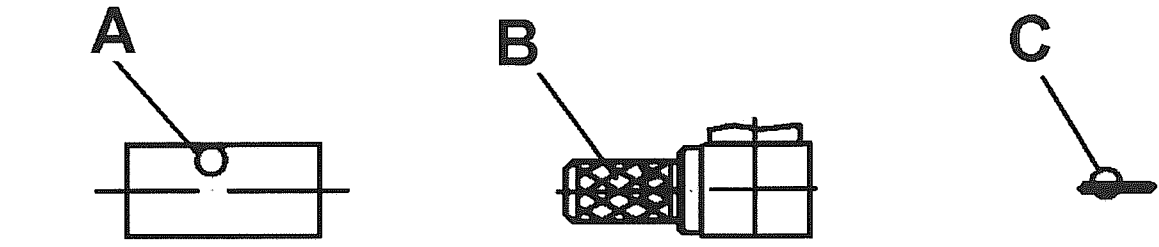
Series: QMA

**Straight Plug**

für flexible Kabel

**Cable entry:**

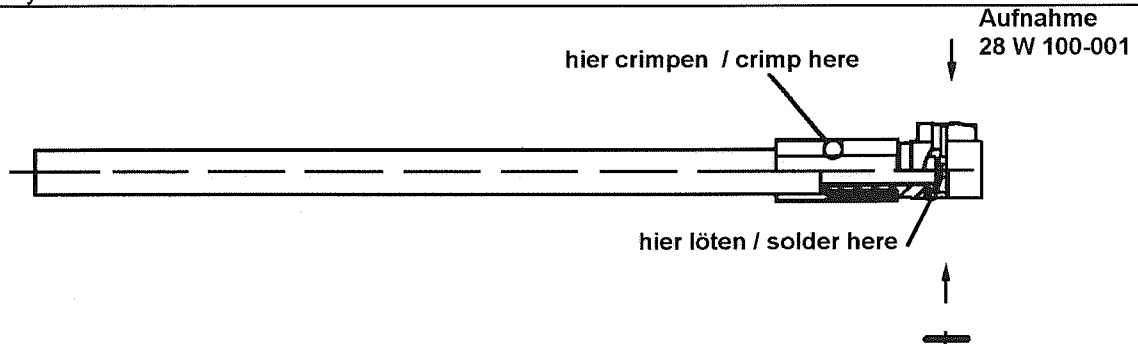
Center contact: soldered  
Outer contact: crimp



1) Prepare Cable according to the diagram.



- 2) Slide ferrule "A" onto the cable.
- 3) Splay out the braid.



- 4) Slide the prepared cable into connector body "B" and position the inner conductor of the cable in the slot of the center pin. Ensure that the braid covers the knurled connector end.
- 5) Slide ferrule "A" over the braid and crimp as close to the connector body as possible. \*)
- 6) Solder the inner conductor to the center pin.
- 7) For male connector only: to protect coupling mechanism absorption toll 28W100-001 for sliding into the housing. Press cover "C" into rear aperture of the connector body.
- 8) Remove the absorption tool.

\*) For the crimping die part-no. Please consult the relevant customer drawing.

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-METRIC-



ISO - Projektion  
Methode: E

Rev.	Change-no	Name	Date	Date	Name
				Drawn	20.03.2009 M. Wallner
				Check.	20.03.09 [Signature]
				Appr.	20.03.09 [Signature]
d00	09-0202	M_Wallner	20.03.2009	Dept.	TCC
c00	07-0524	B_Dandl	31.07.2007	<b>Rosenberger®</b> Hochfrequenztechnik 84526 Tittmoning	
b00	03.0318	S_Krautenbacher	16.05.2003		
a00	02-s396	S_Krautenbacher	25.10.2002		

Tools:	
Stripping tool	.....
Soldering equipment	.....
Crimp tool 11 W 150-000	.....
Absorption 28 W 100-001	.....
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