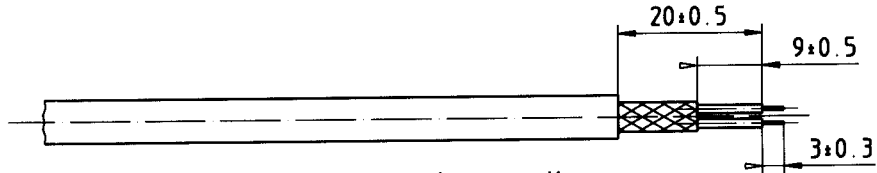
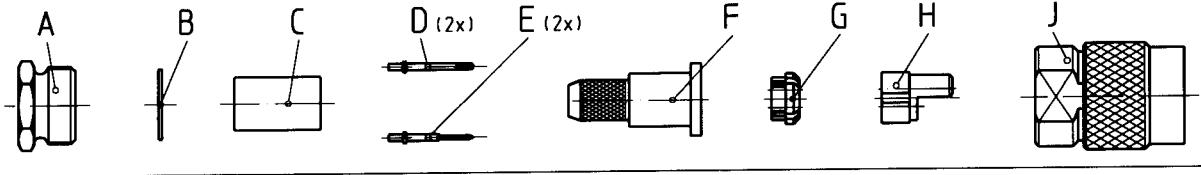


Assembly Instruction: 99G

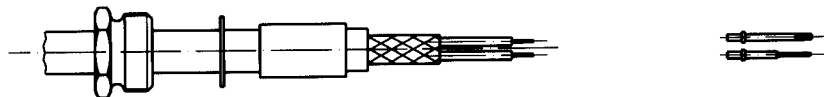
Series: Nokia-TNC-4-pole

Straight connector (4-pole)
for cable Belden 8132

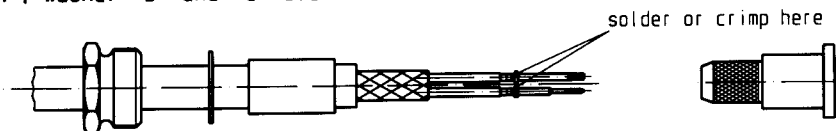
Cable entry:
Center contact - solder or crimp
Braid - crimp



1) Prepare the cable according to the diagram and remove the filling material.

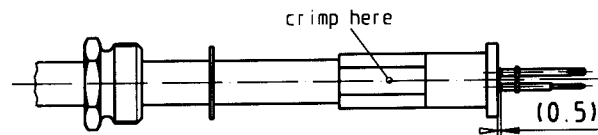


2) Slide nut 'A', washer 'B' and ferrule 'C' onto the cable.



3) Solder or crimp center contact 'D' and 'E' *).

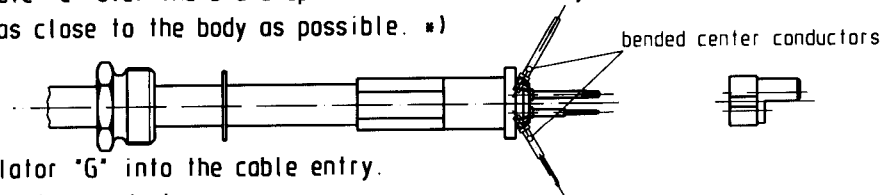
- CAUTION: The allocation look up in the cable assembly drawing!



4) Slide cable entry 'F' onto the cable.

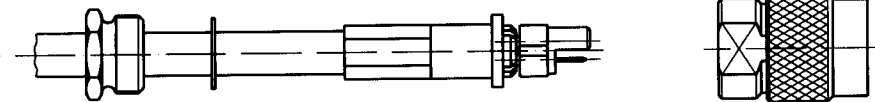
Ensure that the braid covers the knurled connector end!

5) Slide ferrule 'C' over the braid up to the connector body and crimp as close to the body as possible. *)



6) Place insulator 'G' into the cable entry.

7) Align the center conductors.



8) Slide insulator 'H' onto the center conductors.

-ATTENTION: alinement of the insulator to the pins!

9) Insert the prepared cable fully into the connector body 'J'.

-ATTENTION: The keyway of insulator 'H' must match with the key of the connector body 'J' !

10) Tighten down nut 'A'.

*) For the crimping part number please consult the relevant customer drawing

fuer diese technische Unterlage behalten wir uns alle Rechte vor (DIN 34)

ISO-Projektion
1:1
Blatt 1

Rosenberger			
Hochfrequenztechnik 84526 Tittmoning			
CAD			
c	99-0434	12.11.1999	Kra.S.
b	99-0314	30.07.1999	Kra.J.
a	96-0164	09.05.1996	KaBra
Zust	Aenderung	Datum	Name

Werkzeuge:
Stripping tool
Solder equipment
Crimp tool 11 W 150-000
Spanner SW 12
Spanner SW 11