

# Assembly instruction:

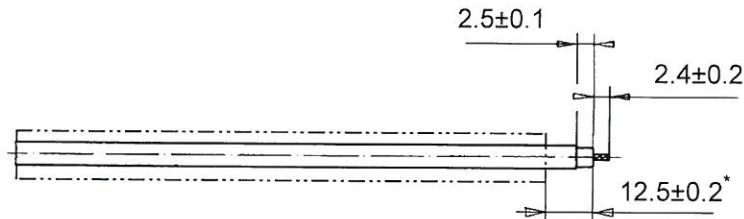
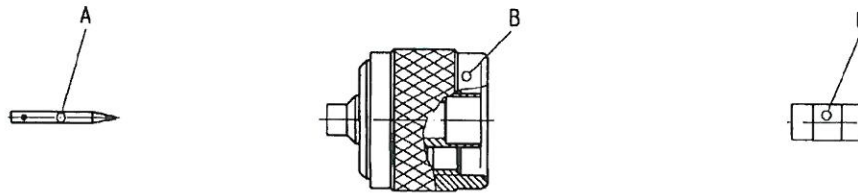
# 53 T

Series: N

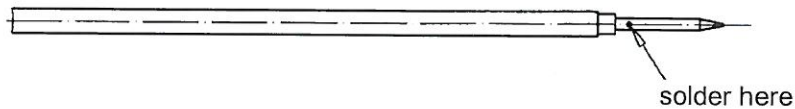
**Right angle plug**  
for semi-rigid and flexible cable

**cable entry:**

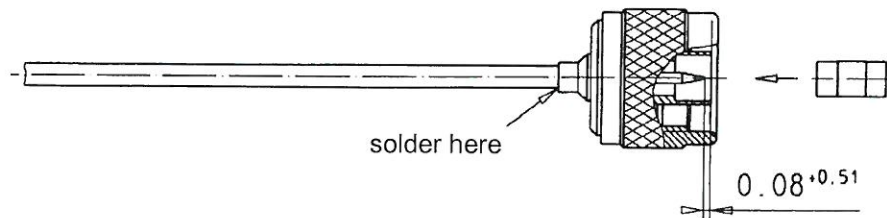
center contact: soldered  
outer contact: soldered



- 1) Prepare the cable according to the diagram.  
\* For flexible cable: remove FEP-jacket (dimension 12.5±0.2mm)



- 2) Push center pin „A“ onto the inner conductor of the cable up to the dielectric and solder it. (Pay attention to the position).
- 3) Insert the prepared cable fully into the connector body „B“. Check the interface dimension (0.08<sup>+0.51</sup>).



- 4) Solder the connector body to jacket or screen as the case may be.
- 5) Press the insulator "C" into the connector body using the assembling jig 53W001-000

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				Drawn	Date	Name	<b>Tools:</b> stripping tool ..... soldering equipment ..... assembling jig ..... 53W001-000 ..... ..... ..... .....
				Check	06.05.08	<i>[Signature]</i>	
				Apr.	06.05.08	<i>[Signature]</i>	
				Dept.	TCC		
c00	07-0873	15.01.08	Dandl	<b>Rosenberger®</b>			
b00	05-s415	03.11.05	S.P.				
Rev.	Change	Date	Name				