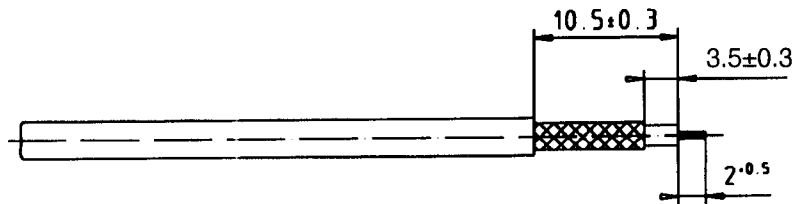
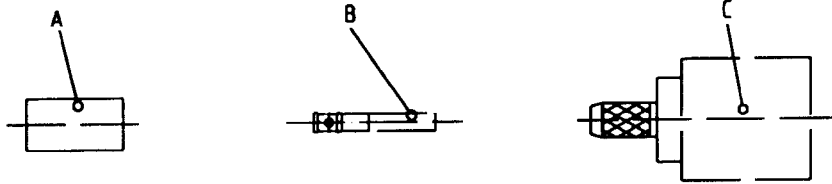


Assembly instruction 28 D1

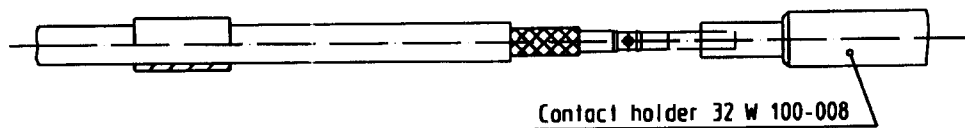
Series: OMA

Straight connector
for flexible cable

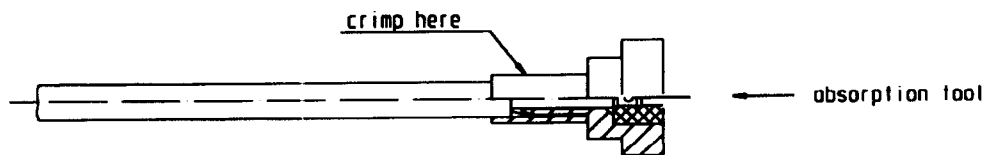
Cable entry :
Center contact : soldered
Braid : crimped



- 1) Prepare the cable according to the diagram. (If required, remove the foil between braid and dielectric.)



- 2) Slide ferrule "A" onto the cable.
- 3) Tin the inner conductor of cable. Push center pin "B" onto the contact holder. Heat center pin "B" and slide over the inner conductor of cable up to the cable dielectric.
- 4) Remove the excess solder.
- 5) Splay out the braid.



- 6) For male connector only: to protect coupling mechanism absorption tool 28 W 100-001 for sliding into the housing.
- 7) Insert the prepared cable into connector body "C", until the center pin engages. Ensure that the braid covers the knurled connector end.
- 8) Slide ferrule "A" over the braid fully against the connector body and crimp as close to the connector body as possible.
- 9) Remove the absorption tool.

*) For the crimping die part nr. please consult the relevant customer drawing.

Iur diese technische Unterlage behalten wir uns alle Rechte vor. (DIN 34)

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b	03-0318	19.05.03	Kra. Sa	Gepr.	04.05.05		Blatt 1/1
a	02-8396	25.10.02	Kra. Sa				
Zust	Aenderung	Datum	Name				

Tools:	
Stripping tools
Soldering equipment
contact holder 32 W 100-008
absorption 28 W 100-001
Crimp tool 11 W 150-000