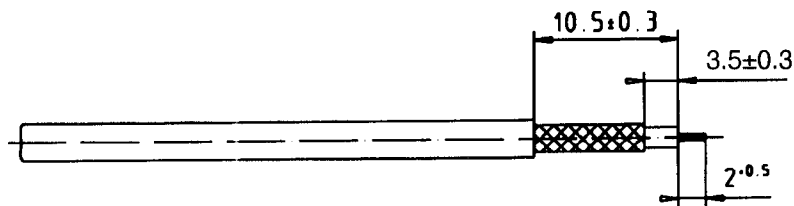
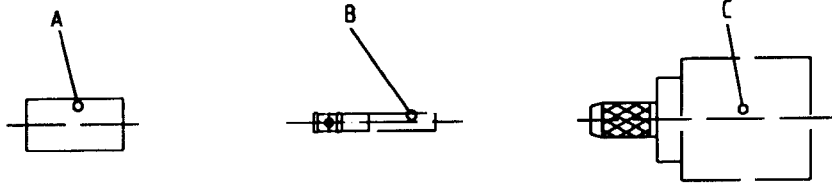


Assembly instruction 28 D1

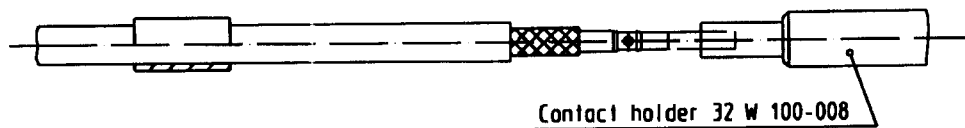
Series: OMA

Straight connector
for flexible cable

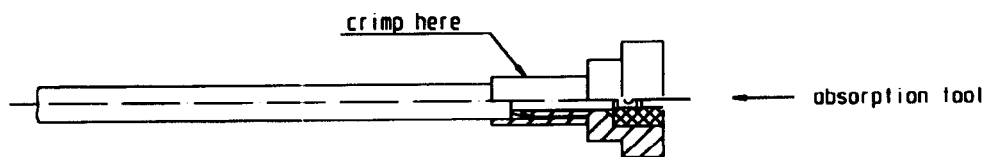
Cable entry :
Center contact : soldered
Braid : crimped



- 1) Prepare the cable according to the diagram. (If required, remove the foil between braid and dielectric.)



- 2) Slide ferrule "A" onto the cable.
- 3) Tin the inner conductor of cable. Push center pin "B" onto the contact holder. Heat center pin "B" and slide over the inner conductor of cable up to the cable dielectric.
- 4) Remove the excess solder.
- 5) Splay out the braid.



- 6) For male connector only: to protect coupling mechanism absorption tool 28 W 100-001 for sliding into the housing.
- 7) Insert the prepared cable into connector body "C", until the center pin engages. Ensure that the braid covers the knurled connector end.
- 8) Slide ferrule "A" over the braid fully against the connector body and crimp as close to the connector body as possible.
- 9) Remove the absorption tool.

*) For the crimping die part nr. please consult the relevant customer drawing.

Iuer diese technische Unterlage behalten wir uns alle Rechte vor. (DIN 34)

				Rosenberger Hochfrequenztechnik 84526 Tittmoning				CAD	
c00	05-0211	20.04.05	F.Ö.						
b	03-0318	19.05.03	Kra.Sa	Bearb.	25.10.2002	Krautenb.Sa.	M 2 : 1		
a	02-8396	25.10.02	Kra.Sa	Gepr.	04.05.05		Blatt 1/1		
Zust	Aenderung	Datum	Name						

Tools:

- Stripping tools
- Soldering equipment
- contact holder 32 W 100-008
- absorption 28 W 100-001
- Crimp tool 11 W 150-000