

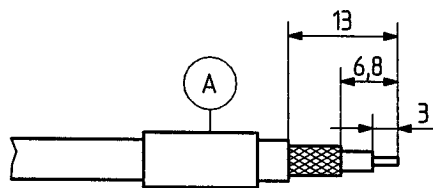
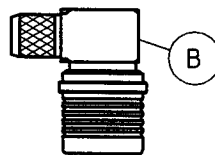
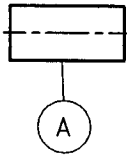
Assembly instruction

Series QMA

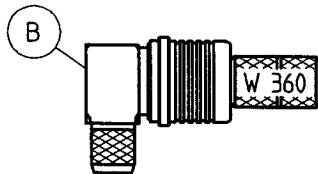
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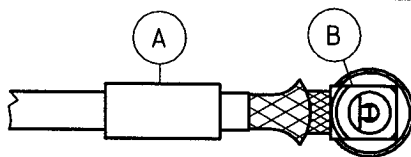
Tools and materials redquired: Stanley blade Scissors Soldering iron 80 to 100 Watts 200 - 240 °C Solder, activated rosin flux Soft hammer, small bench vice Locator tool W 360 Crimp tool C	Angle plug for flexible cable	
	Cable entry: crimped	
	Connector types: (e.g.) PLU010270	
This connector is supplied in 3 parts	Suitable cable:	S_04262_D
	Centre contact:	soldered
	Braid:	cavity 6,5 mm
	Crimp tool:	76 Z-0-4-18



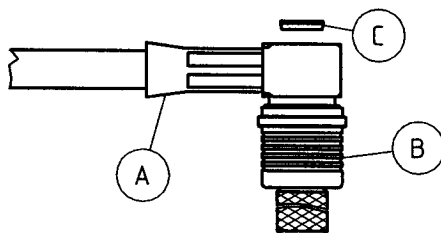
Slide ferrule A onto cable.
Prepare cable according to diagram.



Mount locator tool W 360 into body B.



Splay out braid and insert cable in connector body B.
CAUTION: Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body B as possible. Solder inner conductor to contact. Position assembly with locator tool downwards on a solid base. Place cover C on rear aperture of connector body B. Carefully press cover C into connector body B using a soft hammer, a small press, or a small bench vice. Remove locator tool.

SUHNER' skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service



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