





Microdot Connector Installation procedures

	<p>Add some couplant on the strain relief bottom hole</p>
	<p>Push the strain relief to Rg174 cable</p>
	<p>Add couplant to rubber seal and push rubber seal to RG174 cable</p>
	<p>Peel-Off black skin. Approx. 12 mm</p>







Cut the shielding wire
Approx. cut 5 mm off



Put the parts into the shielding wire



	<p>Cut the clear central cores plastic shielding. Cut approx. 3 mm off</p>
	<p>Put pin into the parts and add guide the Pin into central copper cores Use 30 W solder and quick melt solder Add the solder into the pin hole Make sure it completely melts into pin hole</p>
	<p>Push pin guide tube into the pin Press all parts tight together.</p>
	<p>Add connector housing and push all parts into the housing Put connector on the crimping tool And crimp it to the bottom</p>



The crimping is special design to crimp this connector and BNC connector. After complete assemble it, the connector showed one deep press area. This will make sure complete hold tight with cable. See drawing Use cut tool cut the rubber seal out of the housing and push strain relief back to the housing.