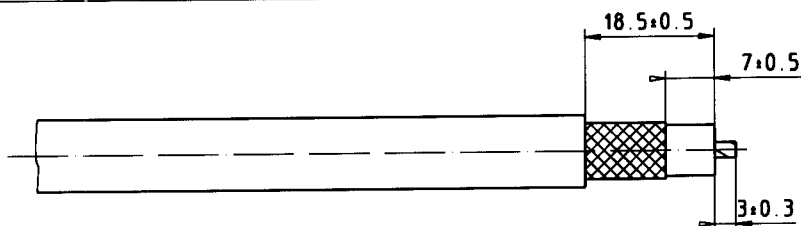
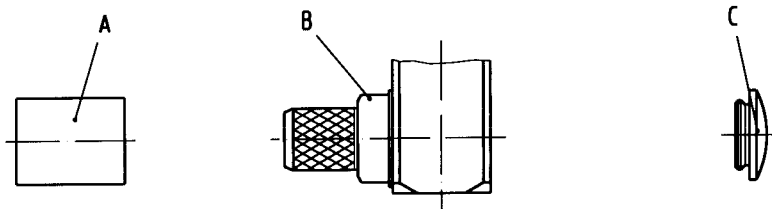


Assembly instruction: 53 S5

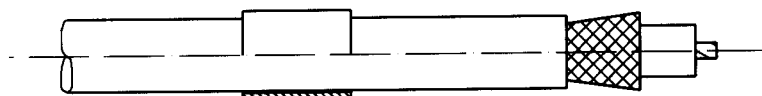
Series: N

Angle plug
for flexible cable

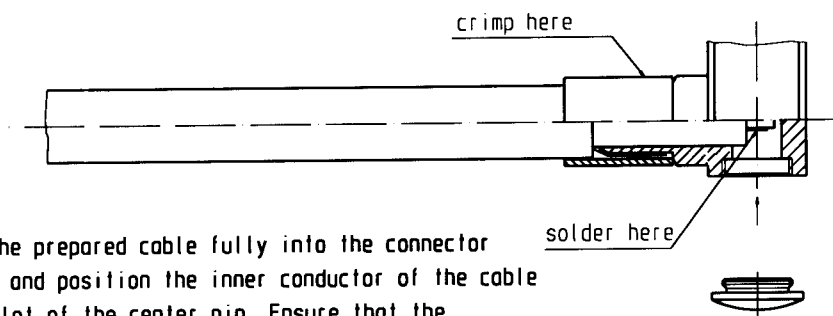
Cable entry:
Center contact - soldered
Braid - crimp



1) Prepare the cable according to the diagram.



- 2) Slide ferrule "A" onto the cable.
- 3) Splay out the braid.



- 4) Insert the prepared cable fully into the connector body "B" and position the inner conductor of the cable in the slot of the center pin. Ensure that the braid covers the knurled connector end.
- 5) Slide ferrule "A" over the braid up to the connector body and crimp as close to the connector body as possible. *)
- 6) Solder the inner conductor of the cable to the center pin.
- 7) Tighten down cover "C" into the rear aperture of the connector body.

*) For the crimping die part-nr. please consult the relevant customer drawing.

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Rosenberger			
Hochfrequenztechnik CAD			
c	99-0441	12.11.99	Kra.S.
b	99-0156	08.04.99	Kra.S.
a	---	01.12.98	Agnes
Zust	Aenderung	Datum	Name

Tools:	
Stripping tool
Soldering equipment
Crimp tool 11 W 150-000
Screw driver
.....