

**Assembly Instruction:**

**53W4**

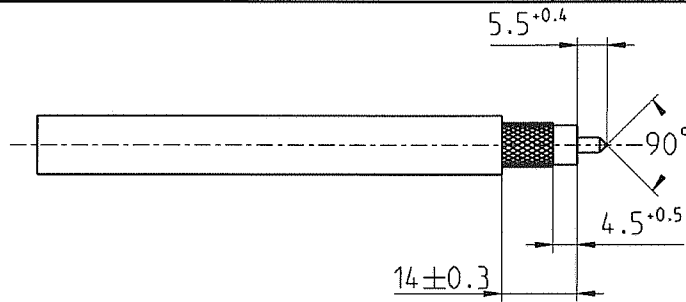
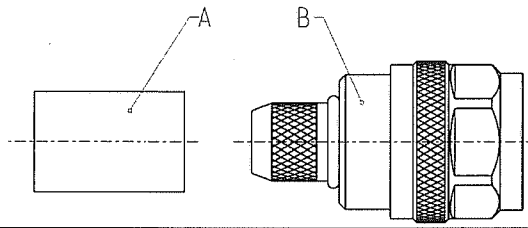
Series: N, BNC, TNC

**Straight Plug**

for flexible Kabel

**Cable entry:**

Center contact: plugged  
Outer contact: crimped

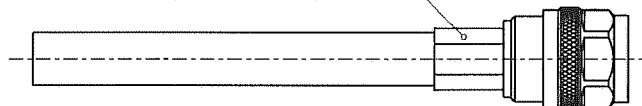


- 1) Prepare the cable according to the diagram and chamfer the center contact of the cable. If existant, cut the foil between the braid and the insulator of the cable together with the braid.



- 2) Slide ferrule "A" onto the cable.
- 3) Splay out the braid.

hier crimpen / crimp here



- 4) Insert the prepared cable fully into the connector body "B" and position the inner conductor of the cable in the slot of the center pin. Ensure that the braid covers the knurled connector end. The foil must be slid into the drill hole of the crimp socket.
- 5) Slide ferrule "A" over the braid up to the connector body and crimp as close to the connector body as possible. \*)

\*)For the crimping die part-nr. Please consult the relevant customer drawing.

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- METRIC -



ISO - Projektion  
Methode: E

				Date	Name
				Drawn 29.07.2008	Stadler Tob
				Check. 29.7.08	W F
				Appr. 29.07.2008	Rosenberger
				Dept. TCC	
				<b>Rosenberger®</b>	
				Hochfrequenztechnik 84526 Tittmoning	
a00	08-0457	Stadler Tobias	29.07.2008		
Rev.	Change-no	Name	Date		

**Tools:**

Crimp tool 11W150-000	.....
Stripping tool	.....
.....	.....
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.....	.....