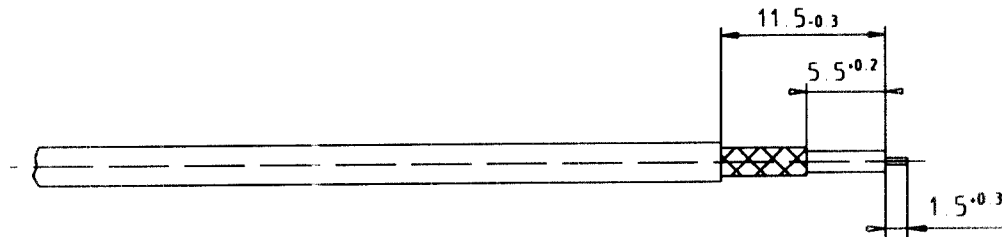
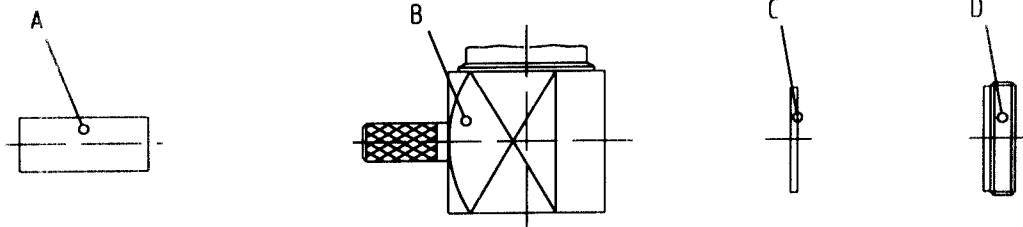


Assembly instruction: 88 P

Series: 1.6/5.6
DIN 47295

Angle plug
for flexible cable

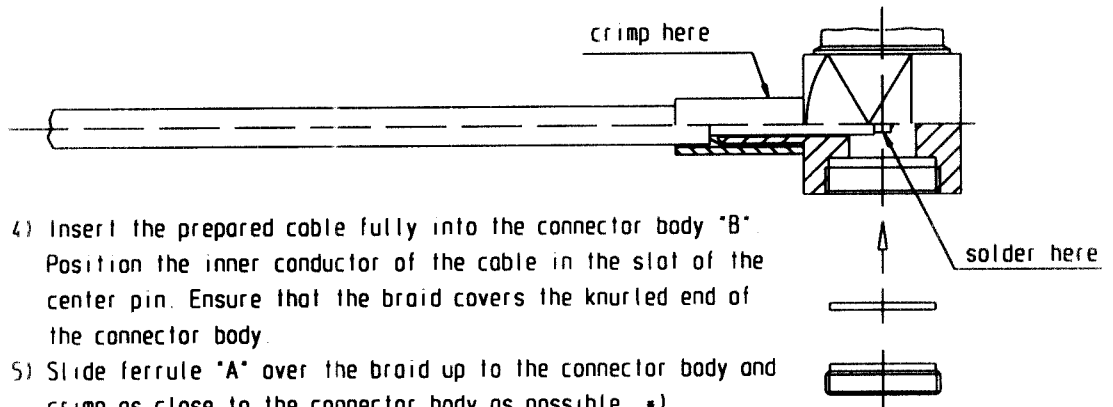
Cable entry:
Center contact - soldered
Braid - crimp



1) Prepare the cable according to the diagram.



- 2) Slide ferrule "A" onto the cable.
- 3) Splay out the braid.



- 4) Insert the prepared cable fully into the connector body "B". Position the inner conductor of the cable in the slot of the center pin. Ensure that the braid covers the knurled end of the connector body.
- 5) Slide ferrule "A" over the braid up to the connector body and crimp as close to the connector body as possible. *)
- 6) Solder the center pin to the inner conductor of the cable.
- 7) Place washer "C" and thread cover "D" into the rear aperture of the connector body. (Tightening torque 80Ncm min.)

*) For the crimping die part-nr. please consult the relevant customer drawing

Iuer diese technische Unterlage behalten wir uns alle Rechte vor. (DIN 34)

				Rosenberger			
				Hochfrequenztechnik CAD			
				84526 Tittmoning			
c	04-0367	21.06.04	Dandl				
b	98-0536	23.12.98	Kra. So.	drawn	19.08.96	Krautenb. So.	M 2 1
a	CAD-MTP	19.08.96	Kra. So.	check.	23.06.04		sheet 1/1
rev.	change-no	date	name				

Tools:	
Stripping tool
Crimp tool 11 W 150-000
Soldering equipment
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