

Assembly Instruction:

28 B1

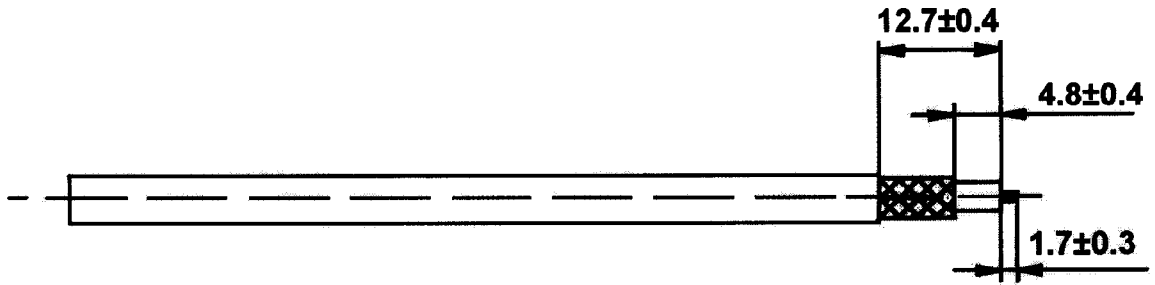
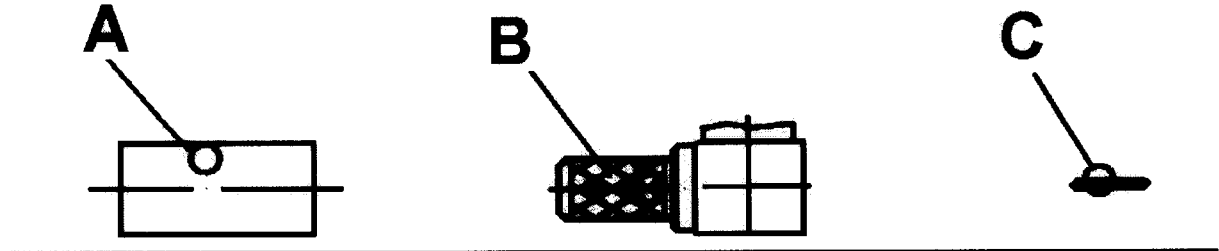
Series: QMA

Straight Plug

für flexible Kabel

Cable entry:

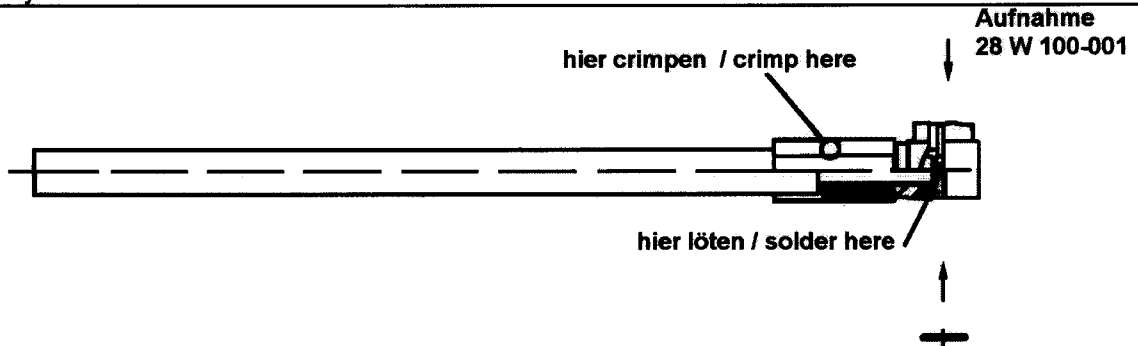
Center contact: soldered
Outer contact: crimp



1) Prepare Cable according to the diagram.



2) Slide ferrule "A" onto the cable.
3) Splay out the braid.



- 4) Slide the prepared cable into connector body "B". If existing, slide the ferrule under the braid, with the dielectric into the connector body. Ensure that the braid covers the knurled connector end and position the inner conductor of the cable in the slot of the center pin.
- 5) Slide ferrule "A" over the braid and crimp as close to the connector body as possible. *)
- 6) Solder the inner conductor to the center pin.
- 7) For male connector only: to protect coupling mechanism absorption tool 28W100-001 for sliding into the housing. Press cover "C" into rear aperture of the connector body.
- 8) Remove the absorption tool.

*) For the crimping die part-no. Please consult the relevant customer drawing.

		Date	Name
Drawn		14.03.2007	Huber-Siegl
Check.		15.3.07	<i>[Signature]</i>
Appr.		15.3.07	<i>[Signature]</i>
Dept.	TCC		
Rosenberger®			
Hochfrequenztechnik 84526 Tittmoning			
c00	07-0192	S. Huber-Siegl	14.03.07
Rev.	Change-no	Name	Date

Tools:	
Stripping tool
Soldering equipment
Crimp tool 11 W 150-000
Absorption 28 W 100-001
M:	Page 1 of 1

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- METRIC -



ISO - Projektion
Methode: E