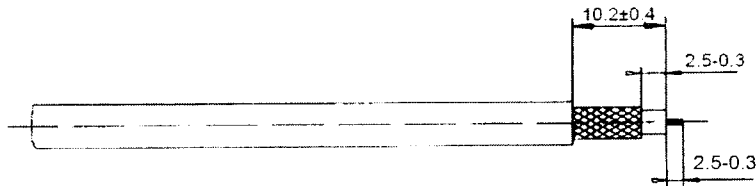
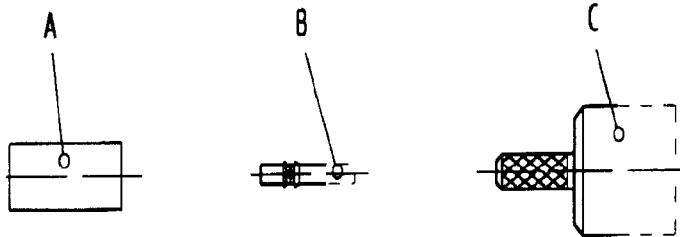


**Right angle plug**

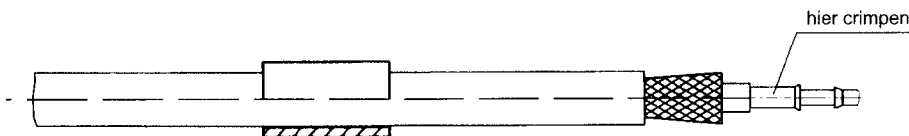
for flexible cable

**cable entry:**

center contact: crimped  
outer contact: crimped



1) Prepare the cable according to the diagram.



- 2) Slide ferrule „A” onto the cable.
- 3) Splay out the braid.
- 4) Push center pin „B” on the inner conductor of the cable up to the dielectric and crimp it.\*)



- 5) Insert the prepared cable fully into the connector body „C”. Ensure that the braid covers the knurled connector end.
- 6) Slide ferrule “A” over the braid up to the connector body and crimp as close to the connector body as possible

\*) For the crimping die part-no. please consult the relevant customer drawing.

				Date	Name	<b>Tools:</b> stripping tool ..... 11 W 150-000 ..... ..... ..... ..... ..... .....
				Drawn	11.01.06 Peteranderl	
				Check	10.2.06 [Signature]	
				Appr.	10.2.06 [Signature]	
				Dept.	TCC r	
b00	06-s070	10.02.06	R. N.	<b>Rosenberger®</b>		
A00	06-s003	11.01.06	SP			
Rev.	Change	Date	Name			
						M:
						page 1 at 1

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